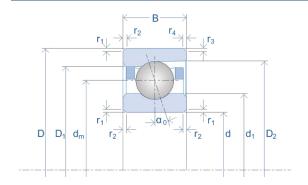


Data Sheet High Precision Ball Bearings





Part Number	HY S 6013 E TA
Bearing Size	6013

Bearing Dimensions

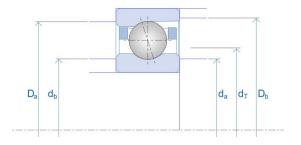
Bore Diameter	d [mm]	65
Outer Diameter	D [mm]	100
Bearing Width	B [mm]	18
Pitch Circle	d _m [mm]	82.5
Ball Diameter	D _w [mm]	9.525
OD Inner Ring	d ₁ [mm]	76.9
ID Outer Ring	D ₁ [mm]	88.2
ID Outer Ring (Open Side)	D ₂ [mm]	92.0
Chamfer	r _{1,2} [mm]	1.1
Chamfer (Open Side)	r _{3,4} [mm]	1.0

Bearing Load Ratings

Dynamic Radial Load Rating	C [N]	32,500
Static Radial Load Rating Steel Balls	C ₀ [N]	32,500
Static Radial Load Rating Si ₃ N ₄ balls	C _{0 HY} [N]	22,900

Bearing RPM Ratings

Speed Value with Oil Lubrication	n _{oil} [1/min]	21,875
Speed Value with Grease Lubrication	n _{grease} [1/min]	16,250



Bearing Series	S
Hybrid (Si ₃ N ₄ Balls)	Yes

Geometrical Data

Number of Balls	Z [Qty.]	23
Contact Angle	α ₀ [°]	25
Bearing Weight	m [kg]	0.431

Mating Part Dimensions

Abutment Diameter Inner Ring	d _a min. [mm]	72.0
Abutment Diameter Outer Ring	D _a max. [mm]	93.0
Chamfer Associated Component	r _a max. [mm]	1.1
Chamfer Associated Component (Open Side)	r₀ max. [mm]	0.6

Bearing Preload Data

Light Pre-Load	Fv [N]	275
Light Axial Rigidity	C _{ax} [N/µm]	187
Medium Pre-Load	F _v [N]	825
Medium Axial Rigidity	C _{ax} [N/µm]	284
Heavy Pre-Load	F _v [N]	1,650
Heavy Axial Rigidity	C _{ax} [N/µm]	376
Minimum Spring Pre-Load	F _f [N]	1,180

Notes:

- 1. Position of the oiling Nozzle (d_T) for bearings with TA cage/ TXM cage upon request
- 2. The stated load and speed values are given for a spring preloaded single bearing with oil/air or oil mist lubrication. If specific applications differ, please consult correction factors and/or GMN USA engineers.